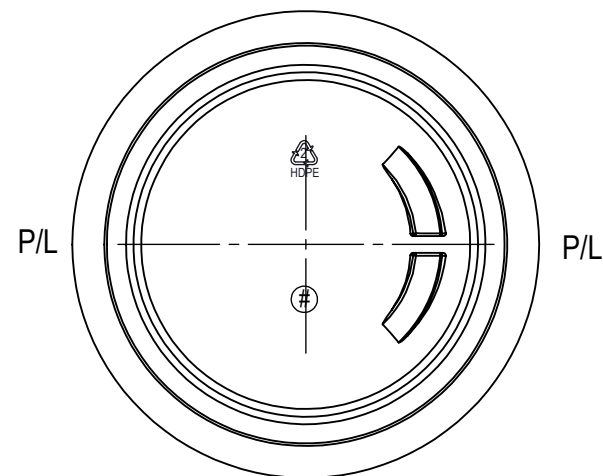
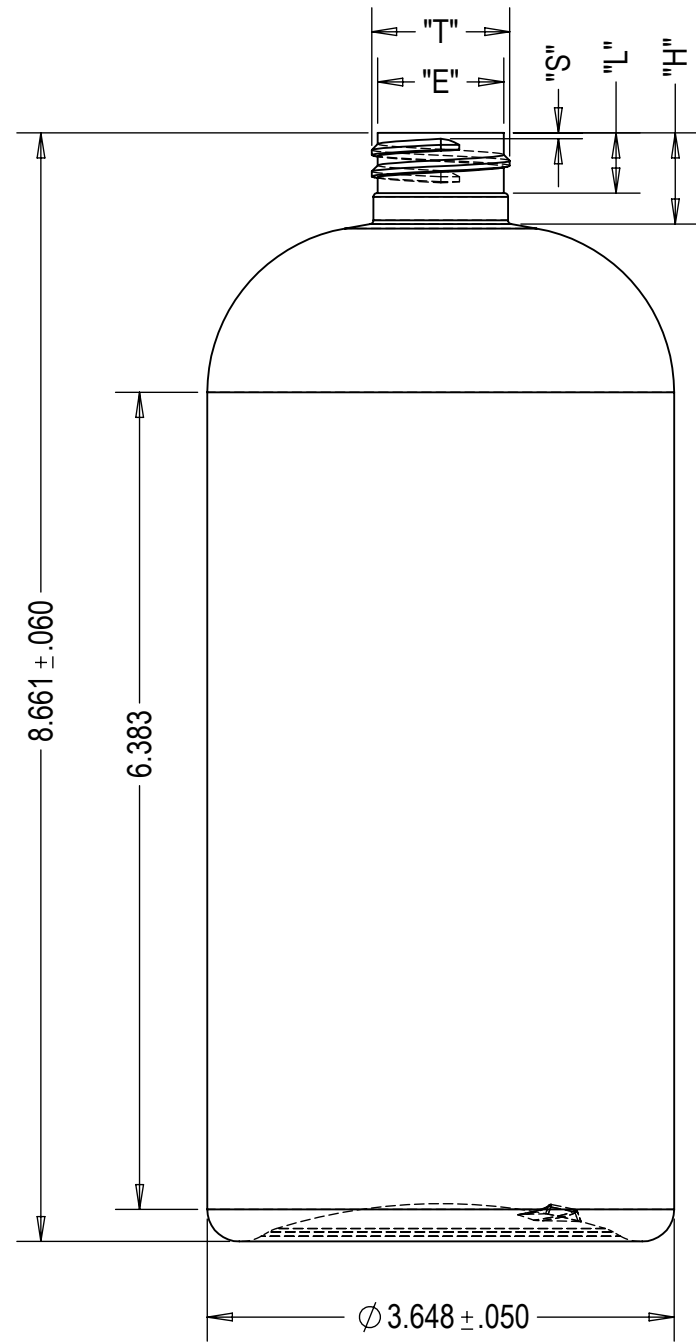


| NO. | REV. BY | DESCRIPTION | DATE |
|-----|---------|-------------|------|
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| BOTTLE SPECIFICATIONS | | | |
|-----------------------|-------------------------------|--------------|-------|
| MATERIAL: HDPE | FILL CAPACITY: 1183 ML ± 20ML | | |
| WEIGHT: 60g ± 2.5g | O/F CAPACITY: 1230 ML ± 20ML | | |
| NECK SPECIFICATIONS | | | |
| FINISH | M28 SP410 | "L" DIM. | .470 |
| STYLE | M | "W" DIM. | N/A |
| "T" DIM. | Ø 1.078 ± .010 | HELIX ANG. | 2°57' |
| "E" DIM. | Ø .984 ± .010 | T.P.I | 6 |
| "I" DIM. | N/A | PITCH | .167 |
| BEAD DIA. | N/A | CUTTER DIA. | .500 |
| "H" DIM. | .708 ± .015 | THREAD TURNS | 1.5 |
| "S" DIM. | .046 ± .015 | | |



| | | |
|--------------|----------------|---------------------------------|
| DWN. BY: A.P | DATE: 07/25/17 | DESCRIPTION: 40 OZ BOSTON ROUND |
| APR. BY: | DATE: | DRAWING NO.: C93-4203-1-1C |
| SCALE: 2:3 | | |