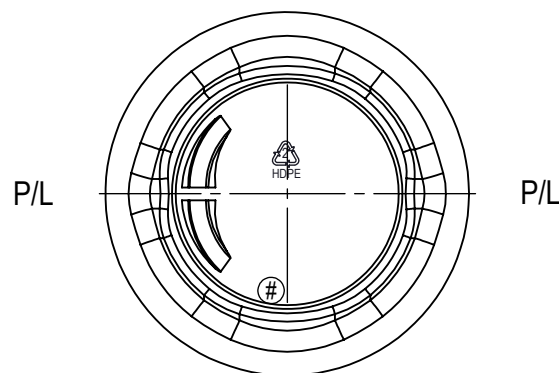
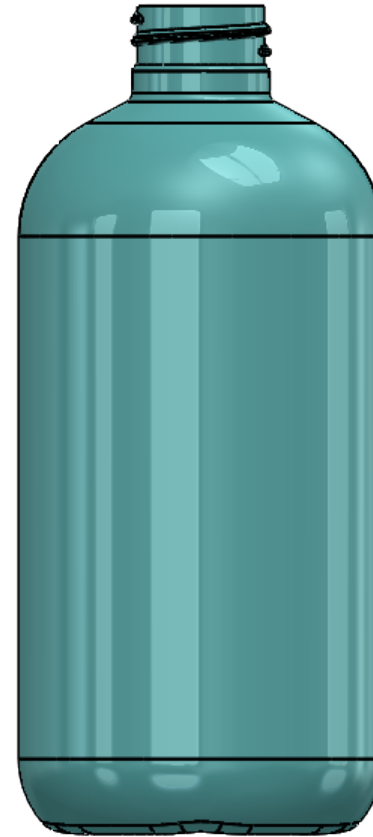
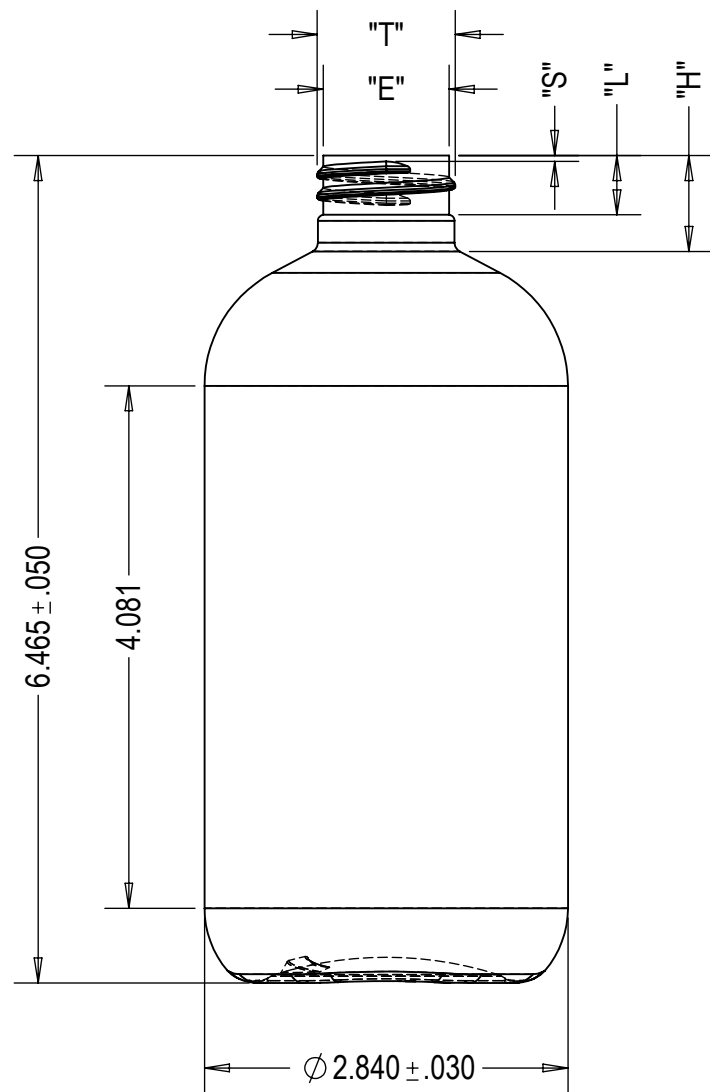


NO.	REV. BY	DESCRIPTION	DATE



BOTTLE SPECIFICATIONS			
MATERIAL: HDPE	FILL CAPACITY: 500 ML ± 11ML		
WEIGHT: 34g ± 2g	O/F CAPACITY: 525 ML ± 11ML		
NECK SPECIFICATIONS			
FINISH	M28 SP410	"L" DIM.	.463MIN
STYLE	M	"W" DIM.	N/A
"T" DIM.	$\text{Ø } 1.078 \pm .010$	HELIX ANG.	2°34'
"E" DIM.	$\text{Ø } .984 \pm .010$	T.P.I	6
"I" DIM.	N/A	PITCH	.167
BEAD DIA.	N/A	CUTTER DIA.	.500
"H" DIM.	$.708 \pm .015$	THREAD TURNS	1.5
"S" DIM.	$.046 \pm .015$		



DWN. BY: A.P	DATE: 03/25/19	DESCRIPTION: 500 ML BOSTON ROUND
APR. BY:	DATE:	DRAWING NO.: C93-4135-1-1A
SCALE: 2:3		