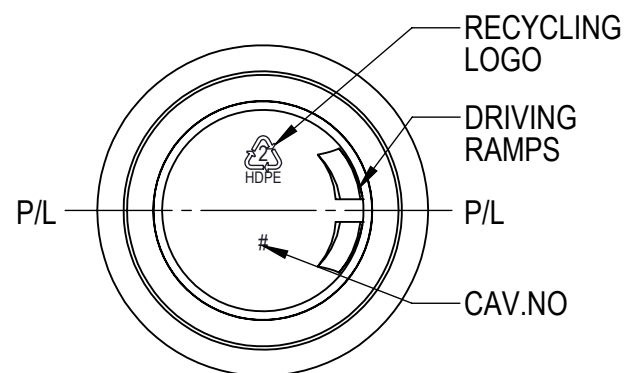
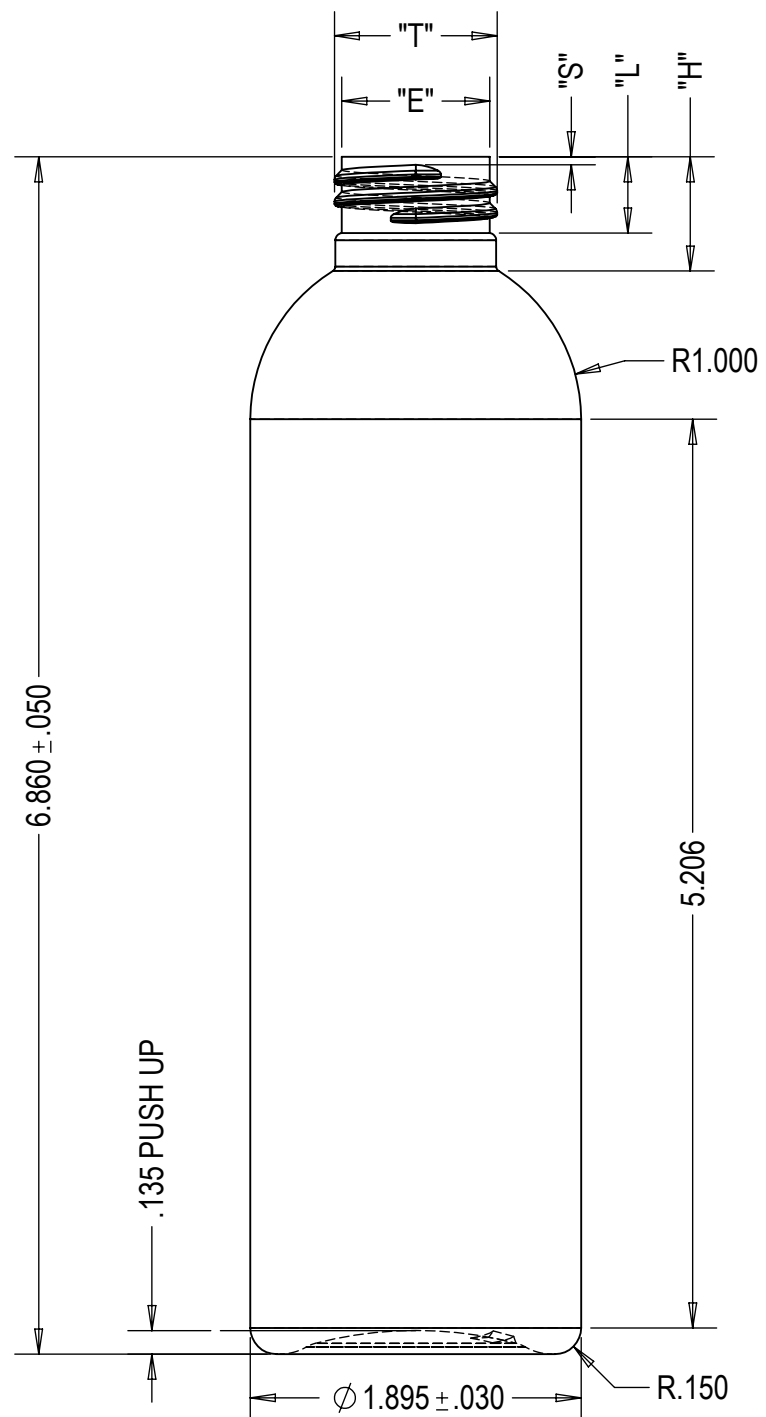


NO.	REV. BY	DESCRIPTION	DATE
△	A.P	RE-DESIGN FOR NEW MOULD	20/5/2022

NOTE: CHANGE THE DIAMETER WAS 1.870.  
RE-DESIGN THE BOTTOM  
BETTER COOLING TO KEEP BOTTLE ROUND



BOTTLE SPECIFICATIONS			
MATERIAL: HDPE	FILL CAPACITY: 237 ML ± 7ML		
WEIGHT: 22g ± 1.5g	O/F CAPACITY: 256 ML ± 7ML		
NECK SPECIFICATIONS			
FINISH	24-410	"L" DIM.	.437
STYLE	M	"W" DIM.	N/A
"T" DIM.	∅ .932 ± .010	HELIX ANG.	N/A
"E" DIM.	∅ .848 ± .010	T.P.I	8
"I" DIM.	N/A	PITCH	.125
BEAD DIA.	N/A	CUTTER DIA.	N/A
"H" DIM.	.646 ± .015	THREAD TURNS	2
"S" DIM.	.046 ± .015		



DWN. BY: A.P	DATE: 20/5/2022	DESCRIPTION: 8 OZ BOSTON ROUND
APR. BY:	DATE:	DRAWING NO.: C93-4143-1-1D
SCALE: 2:3		